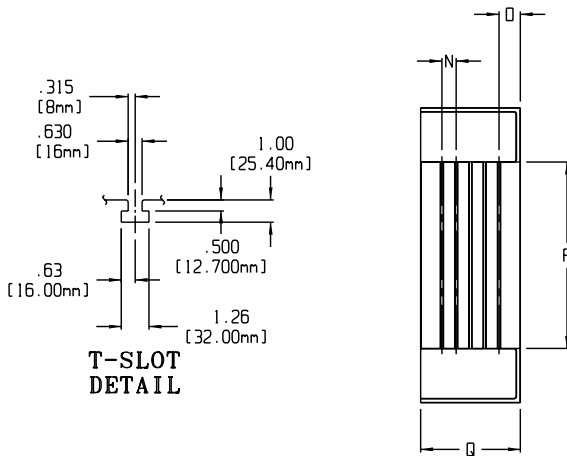


OVERALL DIMENSIONS

MACHINE	A	B1	B2	C	D	E	F	G	H	I	J	K	L	M
VM22	94 2388	125 3175	---	8 203	120 3048	39 991	38 965	38 965	39 991	70 1778	50 1270	45 1143	12 305	15 381
VM25	104 2642	144 3658	192 4877	8 203	120 3048	39 991	38 965	38 965	32 813	81 2058	50 1270	45 1143	2 51	9 229
VM30	104 2642	144 3658	192 4877	8 203	120 3048	39 991	38 965	38 965	41 1041	81 2058	50 1270	45 1143	2 51	12 305

NOTES:


- 1: FOR VM MACHINES WITH CONVEYOR:
ADD 35" (900mm) TO DIMENSION "L" FOR STANDARD TRAVEL.
ADD 44" (1100mm) TO DIMENSION "L" FOR EXTENDED TRAVEL.
- 2: ADD ONE INCH IN HEIGHT FOR EVERY INCH OF RISER ADDED.
- 3: DIMENSIONS LISTED IN ALL THE TABLES ARE INCHES OVER MILLIMETERS.
- 4: DIMENSIONS B1 & B2 INCLUDE 3" (75mm) EACH SIDE FOR DOOR HANDLES.



	VM22	VM25 & 30 STANDARD	VM25 & 30 EXTENDED
N	3.438 87.325	3.438 87.325	4.0 101.6
□	5.12 130.2	5.12 130.2	5.00 127
P	45 1143	55 1397	66 1676
□	24 609.6	24 609.6	26 660.4

VM22A-CURRENT, VM25F-CURRENT,
VM30J-CURRENT

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A	ADD 60" TRAVEL OPTION FOR VM25 & VM30	6084		3-24-06
REV.	DESCRIPTION	E.C.D. NO.	APP'D BY	DATE
		TITLE	SCALE	DWG No.
		VM22,25,30 MACHINE LAYOUT	45:1	6-11-018-059
APPLICATION		GENERAL PRODUCTS	DATE	SHEET NO.
			20 OCT 03	1 OF 1
			DRAWN BY	
			DAHLKE	