

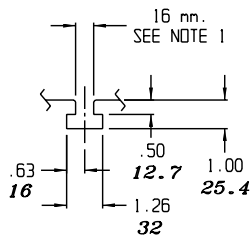
OVERALL DIMENSIONS									
MACHINE	A	B	C	D	E	F	G	H	I
MB18	78 <b>1981.2</b>	127 <b>3225.8</b>	102 <b>2590.8</b>	41 <b>1042</b>	34 <b>863.6</b>	19 <b>483</b>	54 <b>1371.6</b>	24 <b>609.6</b>	68 <b>1727.2</b>
MB19	78 <b>1981.2</b>	127 <b>3225.8</b>	102 <b>2590.8</b>	41 <b>1042</b>	34 <b>863.6</b>	19 <b>483</b>	54 <b>1371.6</b>	24 <b>609.6</b>	68 <b>1727.2</b>
MB20	82 <b>2083.0</b>	129 <b>3276.6</b>	110 <b>2794</b>	41 <b>1042</b>	36 <b>914.4</b>	19 <b>483</b>	58 <b>1473.2</b>	24 <b>609.6</b>	57 <b>1447.8</b>
MB30	91 <b>2311.4</b>	169 <b>4292.6</b>	125 <b>3175</b>	41 <b>1042</b>	33 <b>838.2</b>	19 <b>483</b>	78 <b>1981.2</b>	37 <b>939.8</b>	70 <b>1778</b>
RH19	78 <b>1981.2</b>	127 <b>3225.8</b>	99 <b>2515</b>	41 <b>1042</b>	34 <b>863.6</b>	19 <b>483</b>	54 <b>1371.6</b>	24 <b>609.6</b>	68 <b>1727.2</b>
RH20	82 <b>2083.0</b>	129 <b>3276.6</b>	103 <b>2616.2</b>	41 <b>1042</b>	35 <b>889</b>	19 <b>483</b>	58 <b>1473.2</b>	24 <b>609.6</b>	57 <b>1447.8</b>
RH30	99 <b>2514.6</b>	169 <b>4292.6</b>	133 <b>3378.2</b>	41 <b>1042</b>	33 <b>838.2</b>	19 <b>483</b>	78 <b>1981.2</b>	37 <b>939.8</b>	70 <b>1778</b>

TABLE DIMENSIONS							
	MB18	MB19	MB20	MB30	RH19	RH20	RH30
J	50 <b>1270</b>	50 <b>1270</b>	54 <b>1371.6</b>	73 <b>1854.2</b>	50 <b>1270</b>	54 <b>1371.6</b>	73 <b>1854.2</b>
K	2.625 <b>66.7</b>	2.625 <b>66.7</b>	3.276 <b>83.21</b>	4.921 <b>125</b>	2.5625 <b>65</b>	3.276 <b>83.21</b>	4.921 <b>125</b>
L	3.248 <b>82.5</b>	3.248 <b>82.5</b>	2.362 <b>60</b>	3.543 <b>90</b>	3.248 <b>82.5</b>	2.362 <b>60</b>	3.543 <b>90</b>
M	15 <b>381.0</b>	15 <b>381.0</b>	16 <b>406.4</b>	24 <b>609.6</b>	15 <b>381</b>	16 <b>406.4</b>	24 <b>609.6</b>

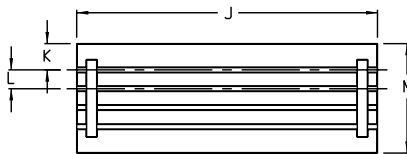
ALL DIMENSIONS ARE INCHES OVER **MILLIMETERS**

**NOTES:**

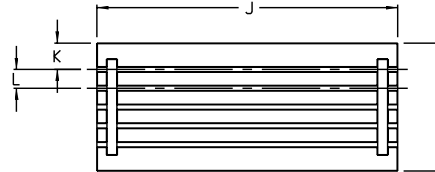
1. MB30 AND RH30 HAVE 18mm WIDE T-SLOTS



**T-SLOT  
DETAIL**



**MB18, MB19**



**MB20, MB30  
RH20, RH30**

C	ADD RH19 FRAME, REMOVE MB/RH25, ADD 4th T-SLOT ON 18/19 TABLE	6086		27 MAR 06			
B	UPDATE THE MB18 FRAME	4600		22 JUN 00			
A	ADDED MB25, MB30, RH20, RH25, AND RH30 TO TABLE	3892	N.M.	25 MAR 99			
REV.	DESCRIPTION	E.C.O. NO.	APP'D BY	DATE			
TITLE	MB & RH MACHINE DIMENSIONS	SCALE	25:1	DWG No.	6-11-032-001	SIZE	B
APPLICATION	SOLID WAYS BED MILL	DATE	08 SEP 97	DRAWN BY	THOMPSON	SHEET NO.	1 OF 1