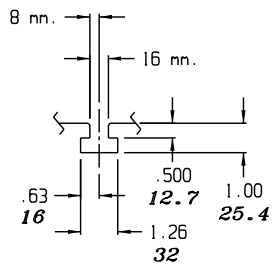


NOTE: ADD ONE INCH IN HEIGHT FOR EVERY IN OF RISER ADDED.

OVERALL DIMENSIONS									
MACHINE	A	B	C	D	E	F	G	H	I
VK1	64 1625	97 2464	89 2260	23 584	35/51 889/1295	14 355	37 940	25 635	45 1143
VK2	73 1854	106 2692	96 2438	23 584	39/57 990/1448	14 355	43 1092	25 635	45 1143
VKM3	73 1854	106 2692	96 2438	41 1042	39/57 990/1448	18 457	43 1092	25 635	45 1143
VKM4	73 1854	106 2692	96 2438	41 1042	39/57 990/1448	18 457	43 1092	25 635	45 1143

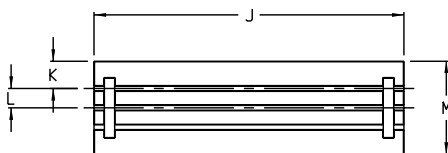
ALL DIMENSIONS ARE INCHES OVER **MILLIMETERS**



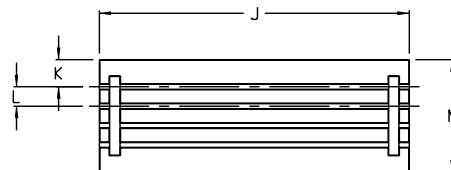
**T-SLOT
DETAIL**

TABLE DIMENSIONS				
	VK1	VK2	VKM3	VKM4
J	49 1245	53 1346	53 1346	53 1346
K	2.0 50.8	2.0 50.8	2.25 57.2	2.25 57.2
L	2.5 63.5	2.5 63.5	2.5 63.5	2.5 63.5
M	9 228	10 254	12 304.8	12 304.8

ALL DIMENSIONS ARE INCHES OVER **MILLIMETERS**



VK1, VK2



VKM3, VKM4

B	UPDATE MODELS AND DIMENSIONS		6087		3/06
A	UPDATE VK3 DIMENSIONS		3895	N.M.	3/99
REV.	DESCRIPTION		E.C.O. NO.	APP'D BY	DATE
TITLE	VK SERIES MACHINE DIMENSIONS	SCALE	25:1	DWG No.	6-11-025-023
APPLICATION	PARTNER 0	DATE	17 SEP 97	SIZE	B
		DRAWN BY	THOMPSON	SHEET NO.	1 OF 1